

Instructions for Depth Marking Tools

1. Insert the neatly cut and deburred tube into the depth marking tool (DMT) until the tube rests against the bottom of the DMT, which can be confirmed by observation from the side hole.
2. Mark the tube at the top of the DMT with a marker. (Fig. 1)

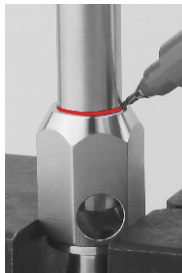


Fig. 1



Fig. 2

3. Remove the marked tube from the DMT and insert it into the FITOK 6D series tube fitting until it rests against the bottom of the fitting body (Fig. 2). Meanwhile, observe the tube above the nut, where no marks should be found. If any portion of the mark is visible above the nut, the tube is not fully inserted into the fitting. This means the tube should be adjusted to make sure it is against the bottom of the fitting body.
4. Secure the fitting body and follow the Installation Instructions for FITOK 6D Series Tube Fittings.

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1

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2